

PELPRENE™ EN-1000

TOYOBO MC Corporation - Thermoplastic Copolyester Elastomer

General Information			
Product Description			
Special Grade			
General			
Material Status	• Commercial: Active		
Features	• Chemical Resistant • Good Dimensional Stability	• Hydrolysis Resistant • Low Hardness	• Oil Resistant
Uses	• Automotive Applications • Automotive Interior Parts	• General Purpose • Industrial Applications	• Sporting Goods
Forms	• Pellets		
Processing Method	• Injection Molding		
Part Marking Code (ISO 11469)	• >TPC-ET<		
Revision Date	• 8/27/2025		
ASTM & ISO Properties			
Physical	Nominal Value	Unit	Test Method
Density	1.18	g/cm³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	15	g/10 min	ISO 1133
Molding Shrinkage ¹			Internal Method
Flow : 2.00 mm	1.0	%	
Across Flow : 2.00 mm	1.0	%	
Water Absorption ² (Equilibrium, 23°C, 50% RH)	0.31	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	187	MPa	ISO 527
Tensile Strength			
Break	31.9	MPa	ISO 37
50% Strain	9.80	MPa	ISO 527
Tensile Elongation (Break)	700	%	ISO 37
Flexural Modulus	110	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	No Break		ISO 179
Hardness	Nominal Value	Unit	Test Method
Shore Hardness			ISO 48-4
Shore A, 15 sec	97		
Shore D, 15 sec	45		
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ISO 75-2
0.45 MPa, Unannealed	55.0	°C	
Brittleness Temperature	< -65.0	°C	ISO 974
Melting Temperature	214	°C	Internal Method
CLTE			ISO 11359-2
Flow	1.7E-4	cm/cm/°C	
Transverse	1.3E-4	cm/cm/°C	



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Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	4.0E+16	ohms	IEC 62631-3-2
Volume Resistivity	8.8E+11	ohms·m	IEC 62631-3-1

Processing Information		
Injection		Unit
Drying Temperature	100 to 120	°C
Drying Time	4.0	hr
Rear Temperature	200 to 230	°C
Middle Temperature	220 to 240	°C
Front Temperature	220 to 240	°C
Mold Temperature	20 to 40	°C

Notes

- ¹ 100×100×2mmt, film gate
² 192hr

